**Warning:** Before ground anchor installation or probing, determine that the anchor or probe locations around the home will not be close to any underground utilities. Failure to determine the location of electrical lines may result in serious personal injury.

## Instructions

- 1. Place tip of probe into ground where the anchor is to be located. Using a 15/16" hex socket with a ratchet, breaker bar, or electric drive machine, turn soil probe in a clockwise direction.
- 2. Rotate probe into the soil to a depth equal to the length of the recommended anchor to be installed.
- 3. To determine the soil classification:
  - a) Place wrench adapter onto torque wrench.
  - b) Insert hex portion of wrench adapter onto the top of the probe.c) Support probe shaft with one hand while turning the probe steadily with the torque wrench.

## Do not exceed 600 inch pounds when turning!

- d) Read torque value while turning torque wrench and probe clockwise.
- e) Use Minute Man Anchors' Soil Classification Chart to cross reference probe readings and match the anchor model with the proper soil class at the site.

## Soil Classification Chart

for Minute Man Anchors

| Soil Class | Torque Probe Values | Recommended Minute Man Anchors & Stabilizers |   |                           |         |
|------------|---------------------|--|---|---------------------------|---------|
| 1          | NA                  | Cross Drive or Rock Anchor                   |   |                           |         |
|            | 551 Inch            | 4430 DH                                      | 4636DH                                    | 636 DH                    | 4450 DH |
| 2          | Pounds Up           | 4430 EZDH                                    | 4636 EZDH                                 | 636 EZDH                  | GW-2    |
|            |                     | 12" Stabilizer Plate                         |   | Nu-Concept Stabilizer Cap |         |
|            | 351 to 550          | 4430 DH                                      | 4636 DH                                   | 636 DH                    | 4450 DH |
| 3          | Inch Pounds         | 4430 EZDH                                    | 4636 EZDH                                 | 636 EZDH                  | GW-2    |
|            |                     | 12" Stabilizer Plate                         |   | Nu-Concept Stabilizer Cap |         |
| 4A         | 276 to 350          | 4636DH                                       | 4450 DH                                   | 650 DH                    |         |
|            | Inch Pounds         | 4636 EZDH                                    | 12" Stabilizer Plate 17" Stabilizer Plate |                           |         |
| 4B         | 175 to 275          | 760 DH                                       | 860 DH                                    | 1060 DH                   |         |
|            | Inch Pounds         | 17° Stabilizer Plate                         |   |                           |         |
| 5          | Less Than 175       | Call Minute Man Anchors                      |   |                           |         |
|            | Inch Pounds         | 1-800-438-7277                               |   |                           |         |

## Note:

Each state, county, municipality may require a specific anchor from the groups shown for each soil classification. Check local regulations before installation.

Test soil with soil probe and torque wrench at the anchor location in order to match the proper anchor with soil soil classification.

A stabilizer plate or certified stabilizing device must be used with DH anchors when the anchors are used to resist lateral loads.